

PRESSURE VESSELS - PREVENTIVE MAINTENANCE SCHEDULE

3.5 & 6.5 CU. FT. PRESSURE VESSEL MODELS 346-646



PMV-186 VALVE REPAIR KIT	
DESCRIPTION	PART #
SEALS, BUSHES, SEATS & O-RING KIT	770210
TUNGSTEN SEAT KIT	770211

DAILY MAINTENANCE & OPERATION

1. Make regular checks to all connections. i.e.air line and blast hose, replace
2. gaskets or couplings if wear is evident.
3. Replace pop-up valve and sealing ring if any evidence of wear.
4. Check wear on nozzle. Replace if necessary.

WEEKLY MAINTENANCE

1. Check for wear or deterioration of blast hose by squeezing firmly by hand.
2. Clean out water separator element and bowl on control line.
3. Check and replace if necessary breathing air filter elements.
4. Check internals of the abrasive metering valve. Replace liner or diaphragm or wear plate if they show signs of wear.

REGULARLY MAINTENANCE

Remove inspection door and clean out machine. Check and if necessary replace door gasket.

EVERY 3 MONTHS MAXIMUM

Replace breathing air filter elements.

RECOMMENDED SPARE PARTS

DESCRIPTION	PART #	DESCRIPTION	PART #
O Ring	740004	SBH3 /4	606002
Air filter elements	603050	Blast nozzle	90546X
Actuator A6	608482	Nozzle holder	607019
Tube for AR7	618228	Nozzle holder gasket	607016
Pneumatic valve repair kit	608333	Plunger	740007