SANDBLASTING ROOMS - PREVENTIVE MAINTENANCE SCHEDULE

BLAST ROOM ENCLOSURE



DAILY MAINTENANCE & OPERATION

1. Make sure all doors close properly.

WEEKLY MAINTENANCE

- 1. Check for wear or deterioration of blast room rubber lining.
- 2. Check and replace if necessary light bulbs.
- 3. Check and replace if necessary Lexan and or Glass.
- 4. Check that all steel panels are in good shape.

REGULARLY MAINTENANCE

Check and if necessary replace door gasket.

EVERY 3 MONTHS MAXIMUM

Verify all door closure and door safety switches make sure that when blasting and opening up a door that the blast stops it takes about 10 seconds for blast to stop completely.

RECOMMENDED SPARE PARTS

DESCRIPTION	PART#
Lexan Cover	
Rubber Lining	
Door Window	
Gasket for doors	



