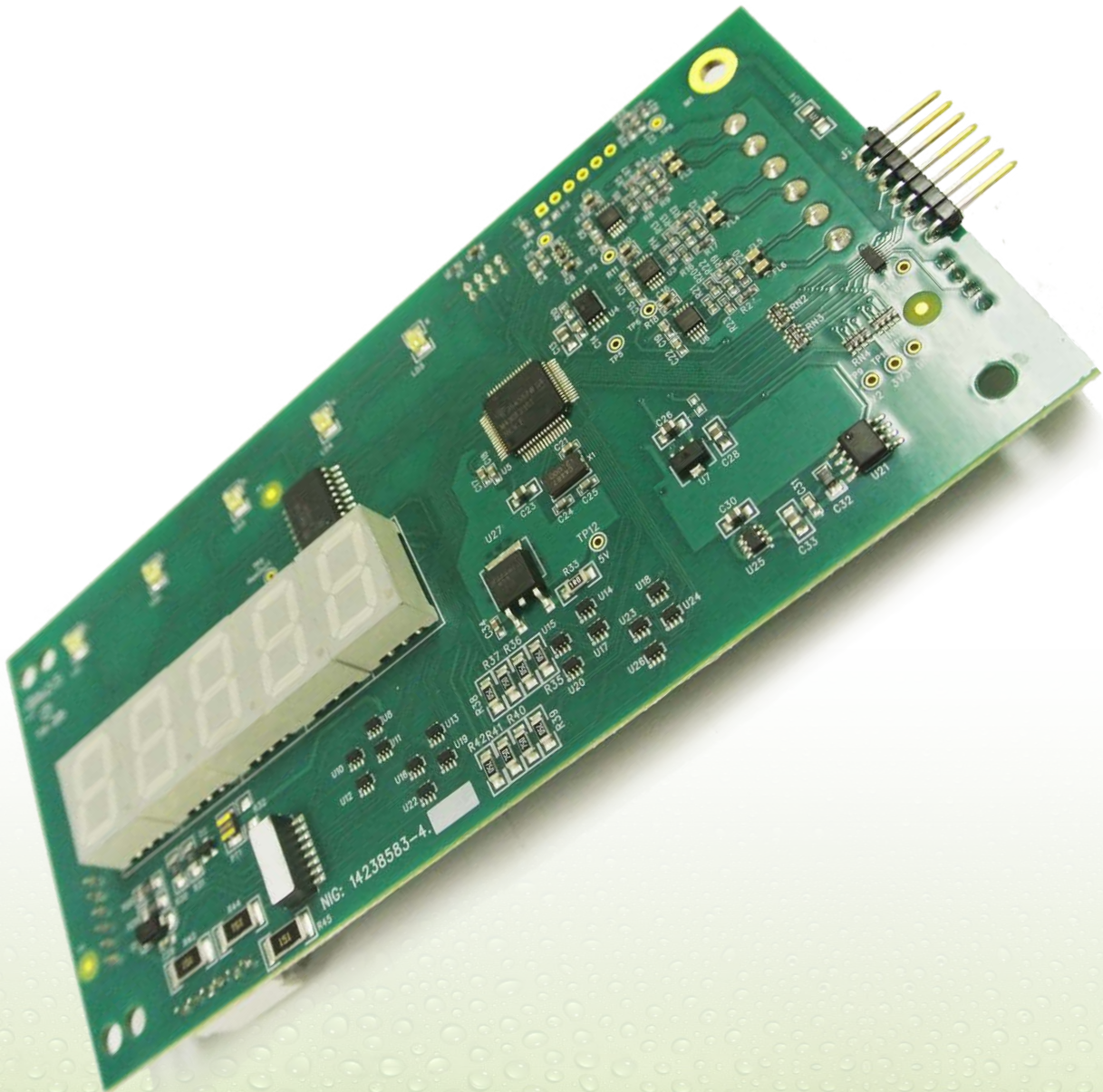


SR30 & SR60
NEW CONTROL CARD



INSTALLATION GUIDE

For technical assistance call 1 800 361-1185

TABLE OF CONTENTS

	Page
1 - First step is to remove old control card	3
4. Be sure to identify the oil sensor wire before disconnecting.	4
5. To disconnect the sensor wires, unscrew the screws using a small flat screwdriver.....	5
6. Remove the control card.	5
7. Take the new control card already on it's aluminum plate and install it using the following instructions.....	5
10. Insert the cable according to their position and tighten with the screws.....	6
11. Re-connect the grey comm. wire and the red and black alarm wire. Take special care to properly align the wires when installing.....	6
12. Here is the card with all connections in place.....	7
13. Re-install the 4 screws using a no. 2 "Robertson" screwdriver.....	7
14. . Re-connect the recycler to the electrical supply.	8
15. The last step is to program the recycler. Please refer to page 16 of the instruction manual (included)	8
Warranty information / Technical assistance	8

FIRST STEP IS TO REMOVE OLD CONTROL CARD

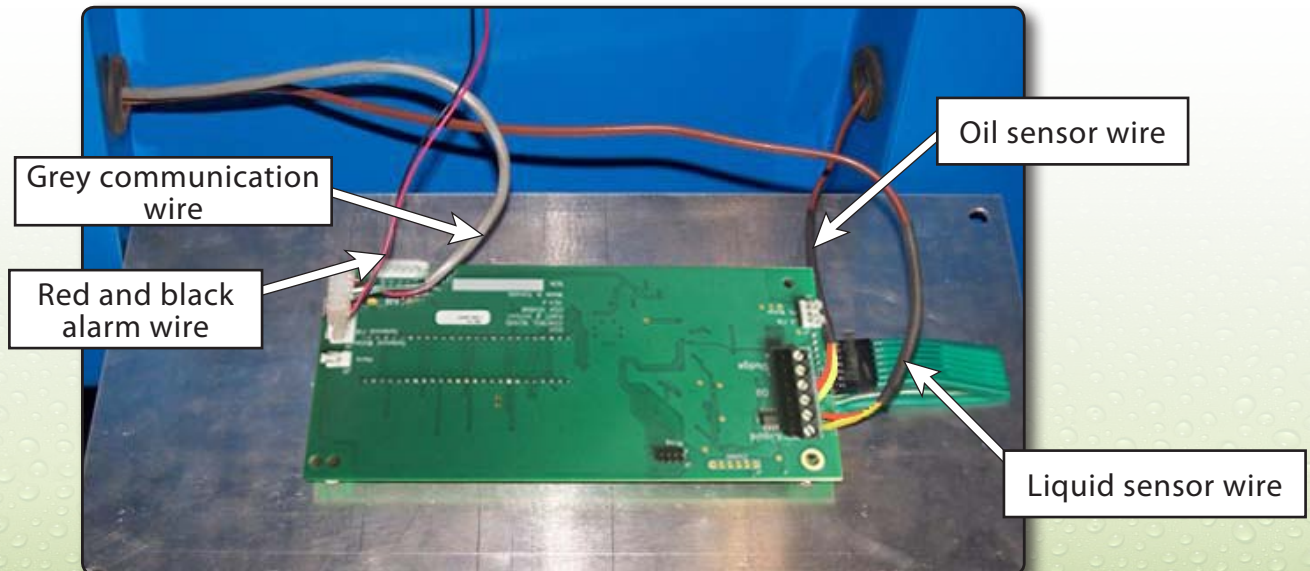
WARNING

Disconnect the recycler from the electrical supply before beginning the installation.

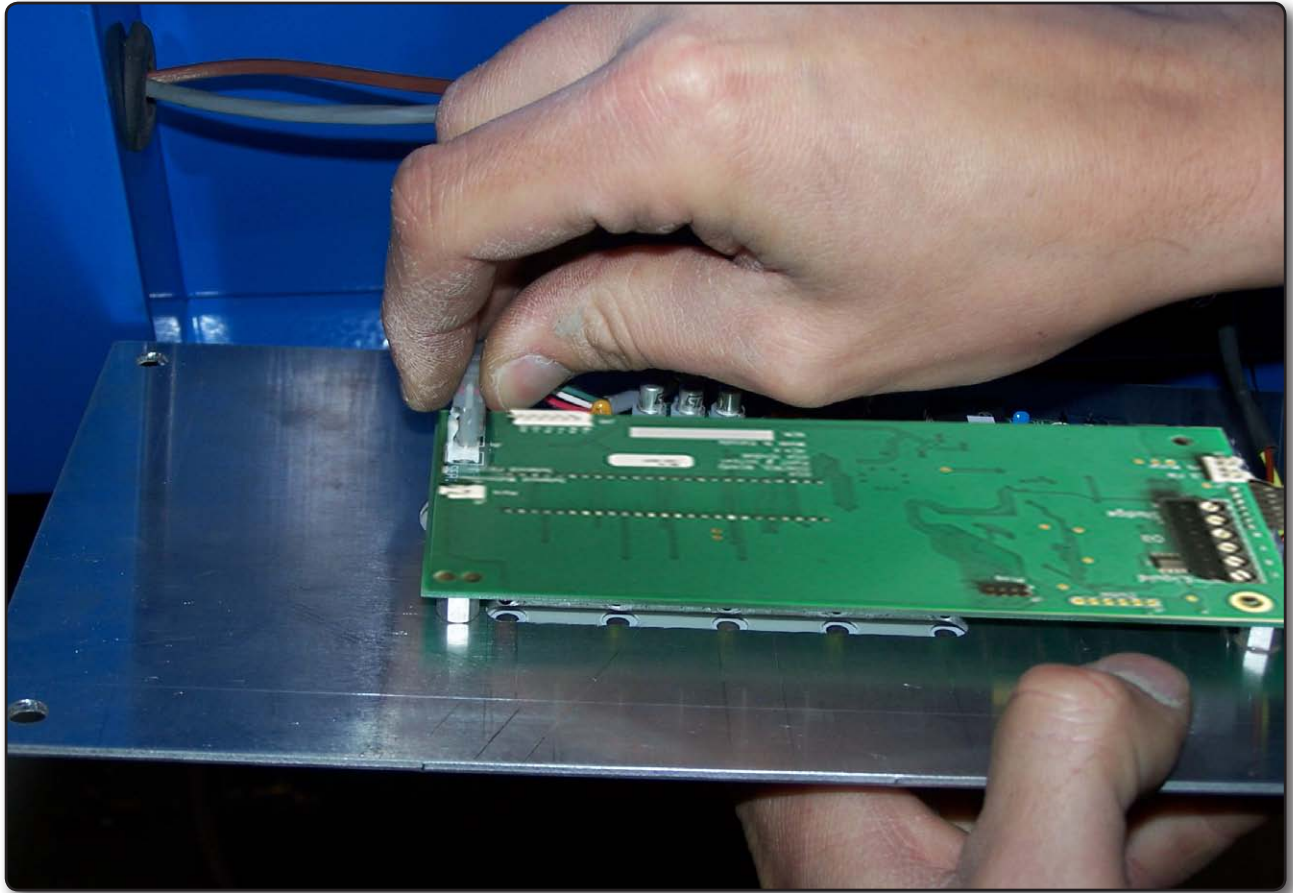
1. Using a "Robertson" no.2 screwdriver, unscrew the 4 screws on the aluminum plate.



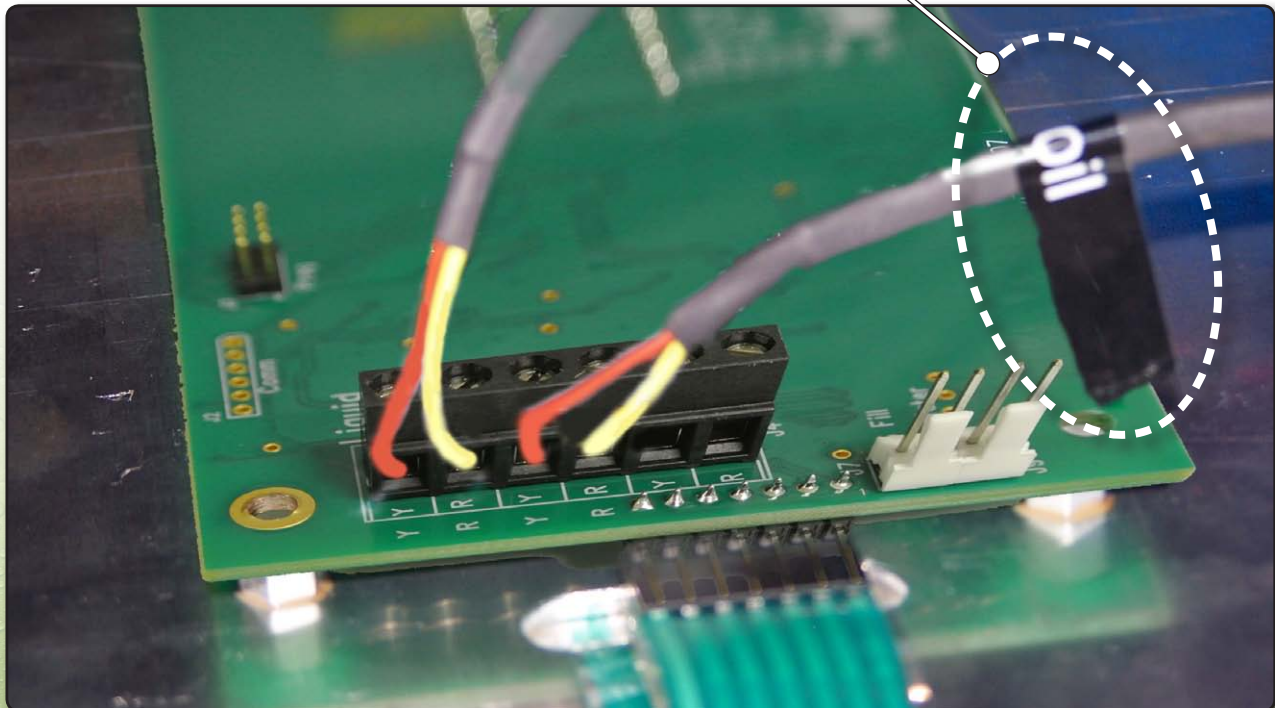
2. Delicately remove the plate from the front of the machine.



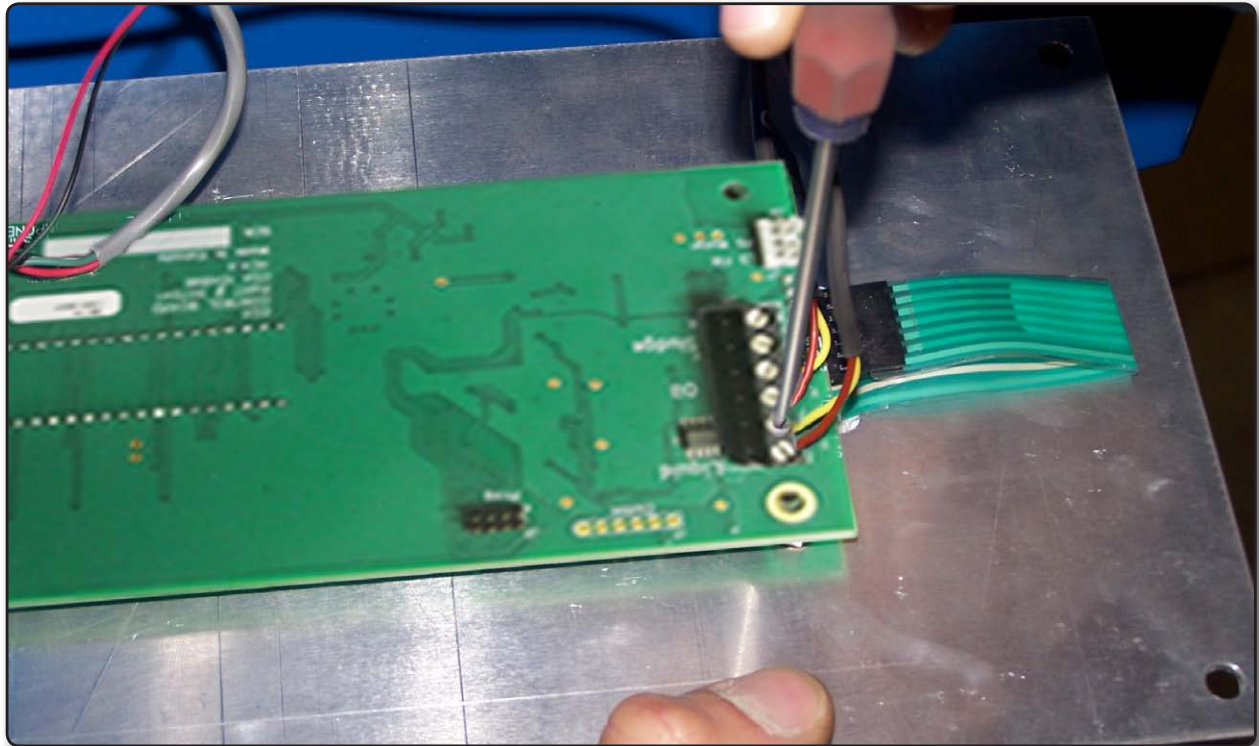
3. Disconnect the communication and alarm wires.



4. Be sure to identify the oil sensor wire before disconnecting.

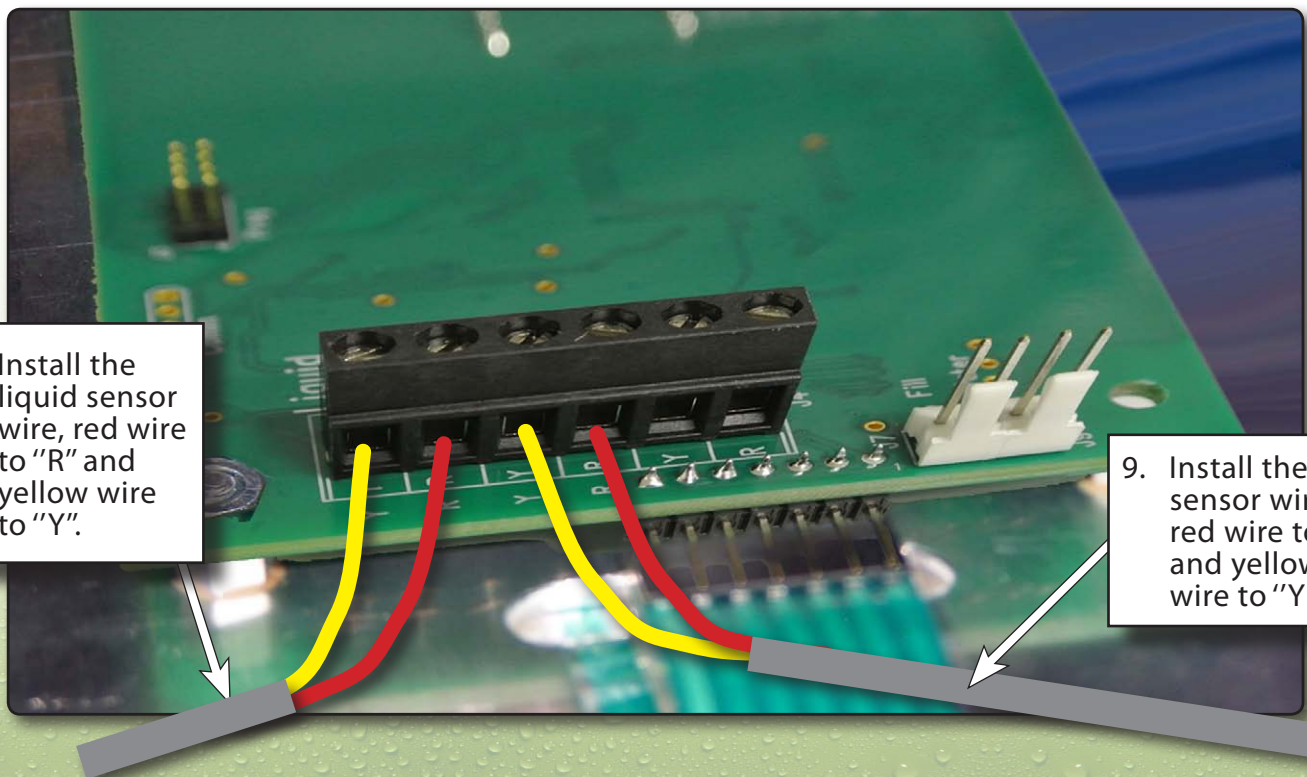


5. To disconnect the sensor wires, unscrew the screws using a small flat screwdriver.

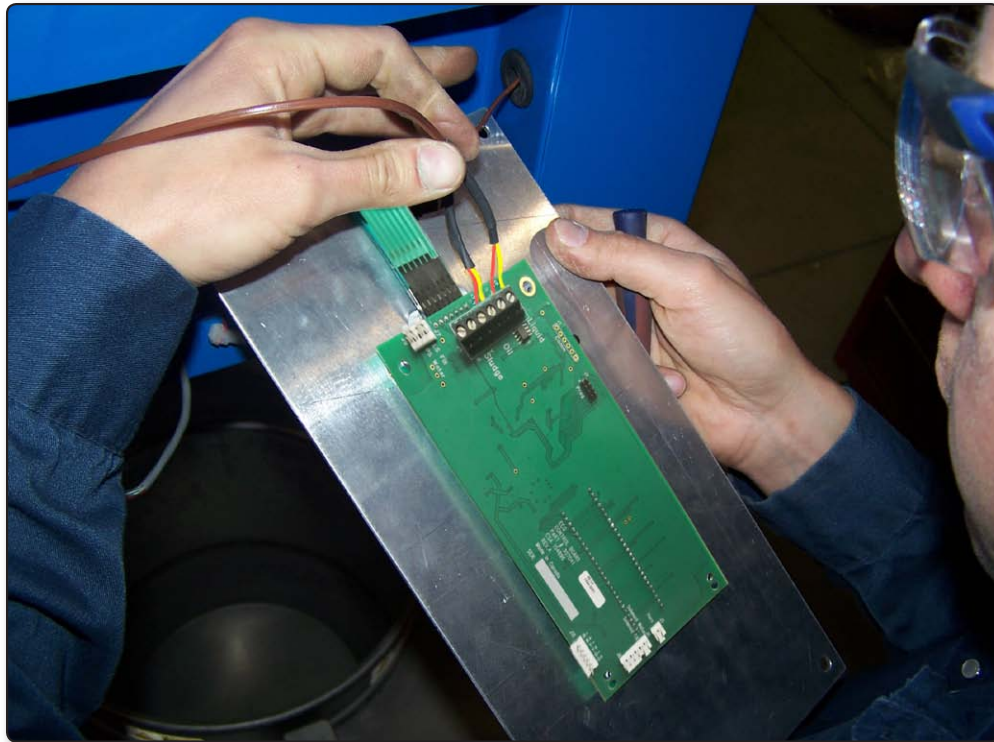


6. Remove the control card.

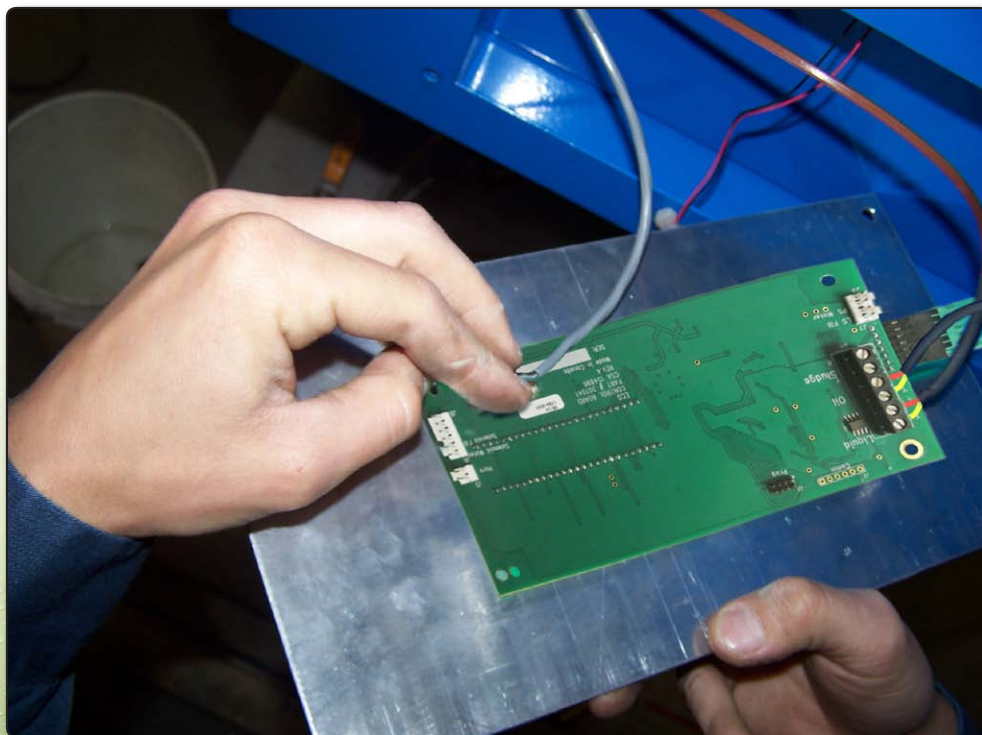
7. Take the new control card already on it's aluminum plate and install it using the following instructions.



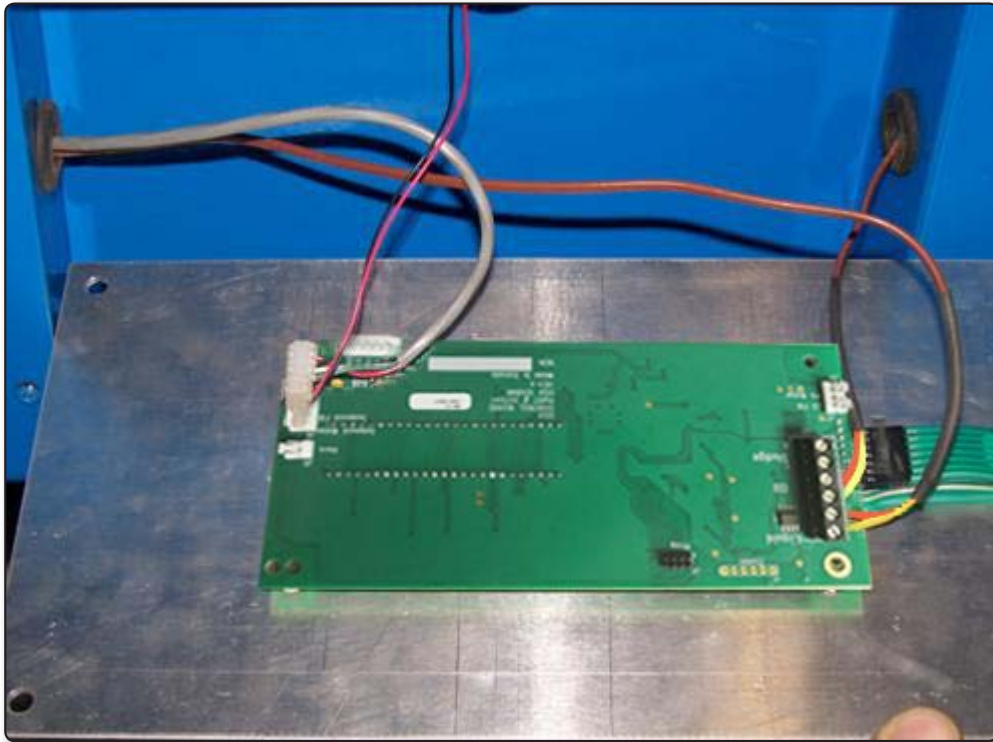
10. Insert the cable according to their position and tighten with the screws.



11. Re-connect the grey comm. wire and the red and black alarm wire. Take special care to properly align the wires when installing.



12. Here is the card with all connections in place.



13. Re-install the 4 screws using a no. 2 "Robertson" screwdriver.



ABOUT THE COMPANY

WHO WE ARE

IST is a leading manufacturer of equipment for the surface treatment industry and the solvent recycling industry. Our extensive line of equipment includes batch units and automated machines designed to achieve the highest manufacturing standards.

MISSION

IST works tightly with their customers to transform industrial processes to improve their quality, productivity, and environmental footprint.

OUR SERVICES

- Custom Design & Fabrication
- Installation & Startup
- Preventative Maintenance Program
- Private Labels
- Testing Lab
- 24/7 Technical Support

INDUSTRIES WE SERVE

- Aerospace & Aviation
- Aluminium Smelters
- Automotive
- Construction & Civil Engineering
- Flexography (labelling) & Lithography
- Foundry & Forge
- General Manufacturing
- Military
- Power & Energy
- Rail & Mass Transit
- Shipyards
- Wood finishing

