



BROWN ALUMINIUM OXIDE



Aluminum Oxide is manufactured from high-grade ore and is chemically inert. It is extremely fast cutting and can be reused many times.

It is very sharp and can be reused multiple times. It is suitable for pressure blast systems and for blast cutting applications.

It is widely used as a cutting abrasive. In the field of surface preparation, it is excellent for deburring, frosting glass and lettering stone. It produces excellent "anchor" or "tooth" patterns in preparation for recoating or nonskid surfaces.

It is suitable for wet or dry surface for wet or dry surface preparation of various metals, ceramics, glasses, wood, rubber, plastic, stone and composite materials

| Working speed | HIGH |
|-----------------------------|-------------|
| Recyclability | MEDIUM-HIGH |
| Probabiliy of metal removal | MEDIUM-HIGH |
| Hardness, Mohs scale | 8-9 |

| Bulk Density (lb/cu.ft.) | 125 |
|------------------------------|--------|
| Mesh Size | 12-325 |
| Typical Blast Pressure (psi) | 30-90 |
| Shape | * |

ADVANTAGES:

- **O** Reusable and recyclable
- Produces low dusting
- O Contains less than 1% free silica
- **O** Low iron content so do not create rust stain
- Low friability, so very resistant to degradation and breakdown

APPLICATIONS:

- Grinding
- Deburring
- Tumble finishing
- Buffing
- Non-skid coating
- Blast cleaning, eliminating rust, scale, paint and carbon deposits



PRODUCT CODES AND SPECIFICATIONS

| CODE | GRIT SIZE | MESH | BULK DENSITY LB/CU.FT. |
|--------|-----------|---------|------------------------|
| 635105 | 20 | 16-25 | 111.12–117.36 |
| 635104 | 24 | 20-35 | 110.50-116.74 |
| 635108 | 30 | 25-40 | 109.25-115.49 |
| 635106 | 36 | 30-45 | 108.00-114.24 |
| 635107 | 46 | 40-60 | 106.13-112.37 |
| 635110 | 60 | 50-80 | 101.76-108.00 |
| 635114 | 70 | 60–100 | 101.13-107.38 |
| 635118 | 80 | 70–120 | 99.26-105.50 |
| 635120 | 90 | 80-140 | 98.64-104.88 |
| 635122 | 100 | 100-200 | 96.76-103.01 |
| 635125 | 120 | 120-230 | 94.89-101.13 |
| 635131 | 150 | 140-325 | 93.64-99.88 |
| 635135 | 180 | 170-270 | 91.14-97.39 |
| 635141 | 220 | 200-325 | 89.90-96.14 |
| 635144 | 240 | 200-325 | 89.27-95.51 |

Determined using the current ANSI test method

PACKAGING



Bag = 50 lb



Pallet = 40 bags



ISTblast is a registered trademark of International Surface Technologies 1050 Des Forges Street Hwy. 640 Industrial Park Terrebonne, Quebec J6Y 0P6 Canada

P: 877 629-8202 info@istsurface.com



International Surface