## BROWN ALUMINIUM OXIDE



Aluminum Oxide is manufactured from high-grade ore and is chemically inert. It is extremely fast cutting and can be reused many times.

It is very sharp and can be reused multiple times. It is suitable for pressure blast systems and for blast cutting applications.

It is widely used as a cutting abrasive. In the field of surface preparation, it is excellent for deburring, frosting glass and lettering stone. It produces excellent "anchor" or "tooth" patterns in preparation for recoating or nonskid surfaces.

It is suitable for wet or dry surface for wet or dry surface preparation of various metals, ceramics, glasses, wood, rubber, plastic, stone and composite materials

| Working speed | HIGH |
| :---: | :---: |
| Recyclability | MEDIUM-HIGH |
| Probabiliy of metal removal | MEDIUM-HIGH |
| Hardness, Mohs scale | $8-9$ |


| Bulk Density (lb/cu.ft.) | 125 |
| :---: | :---: |
| Mesh Size | $12-325$ |
| Typical Blast Pressure (psi) | $30-90$ |
| Shape | $\$$ |

## ADVANTAGES:

O Reusable and recyclable
O Produces low dusting
O Contains less than 1\% free silica
O Low iron content so do not create rust stain
O Low friability, so very resistant to degradation and breakdown

## APPLICATIONS:

O Grinding
O Deburring
O Tumble finishing
O Buffing
O Non-skid coating
O Blast cleaning, eliminating rust, scale, paint and carbon deposits

## PRODUCT CODES AND SPECIFICATIONS

| CODE | GRIT SIZE | MESH | BULK DENSITY LB/CU.FT. |
| :---: | :---: | :---: | :---: |
| $\mathbf{6 3 5 1 0 5}$ | 20 | $16-25$ | $111.12-117.36$ |
| $\mathbf{6 3 5 1 0 4}$ | 24 | $20-35$ | $110.50-116.74$ |
| $\mathbf{6 3 5 1 0 8}$ | 30 | $25-40$ | $109.25-115.49$ |
| $\mathbf{6 3 5 1 0 6}$ | 36 | $30-45$ | $108.00-114.24$ |
| $\mathbf{6 3 5 1 0 7}$ | 46 | $40-60$ | $106.13-112.37$ |
| 635110 | 60 | $50-80$ | $101.76-108.00$ |
| $\mathbf{6 3 5 1 1 4}$ | 70 | $60-100$ | $101.13-107.38$ |
| 635118 | 80 | $70-120$ | $99.26-105.50$ |
| $\mathbf{6 3 5 1 2 0}$ | 90 | $80-140$ | $98.64-104.88$ |
| $\mathbf{6 3 5 1 2 2}$ | 100 | $100-200$ | $96.76-103.01$ |
| $\mathbf{6 3 5 1 2 5}$ | 120 | $120-230$ | $94.89-101.13$ |
| $\mathbf{6 3 5 1 3 1}$ | 150 | $140-325$ | $93.64-99.88$ |
| $\mathbf{6 3 5 1 3 5}$ | 180 | $170-270$ | $91.14-97.39$ |
| $\mathbf{6 3 5 1 4 1}$ | 220 | $200-325$ | $89.90-96.14$ |
| $\mathbf{6 3 5 1 4 4}$ | 240 | $200-325$ | $89.27-95.51$ |

Determined using the current ANSI test method

## PACKAGING



Bag $=50 \mathrm{lb}$


Pallet $=40$ bags

