

# SANDBLASTING ROOMS - PREVENTIVE MAINTENANCE SCHEDULE

## BLAST ROOM ENCLOSURE



### DAILY MAINTENANCE & OPERATION

1. Make sure all doors close properly.

### WEEKLY MAINTENANCE

1. Check for wear or deterioration of blast room rubber lining.
2. Check and replace if necessary light bulbs.
3. Check and replace if necessary Lexan and or Glass .
4. Check that all steel panels are in good shape.

### REGULARLY MAINTENANCE

Check and if necessary replace door gasket.

### EVERY 3 MONTHS MAXIMUM

Verify all door closure and door safety switches make sure that when blasting and opening up a door that the blast stops it takes about 10 seconds for blast to stop completely.

### RECOMMENDED SPARE PARTS

DESCRIPTION	PART #
Lexan Cover	
Rubber Lining	
Door Window	
Gasket for doors	