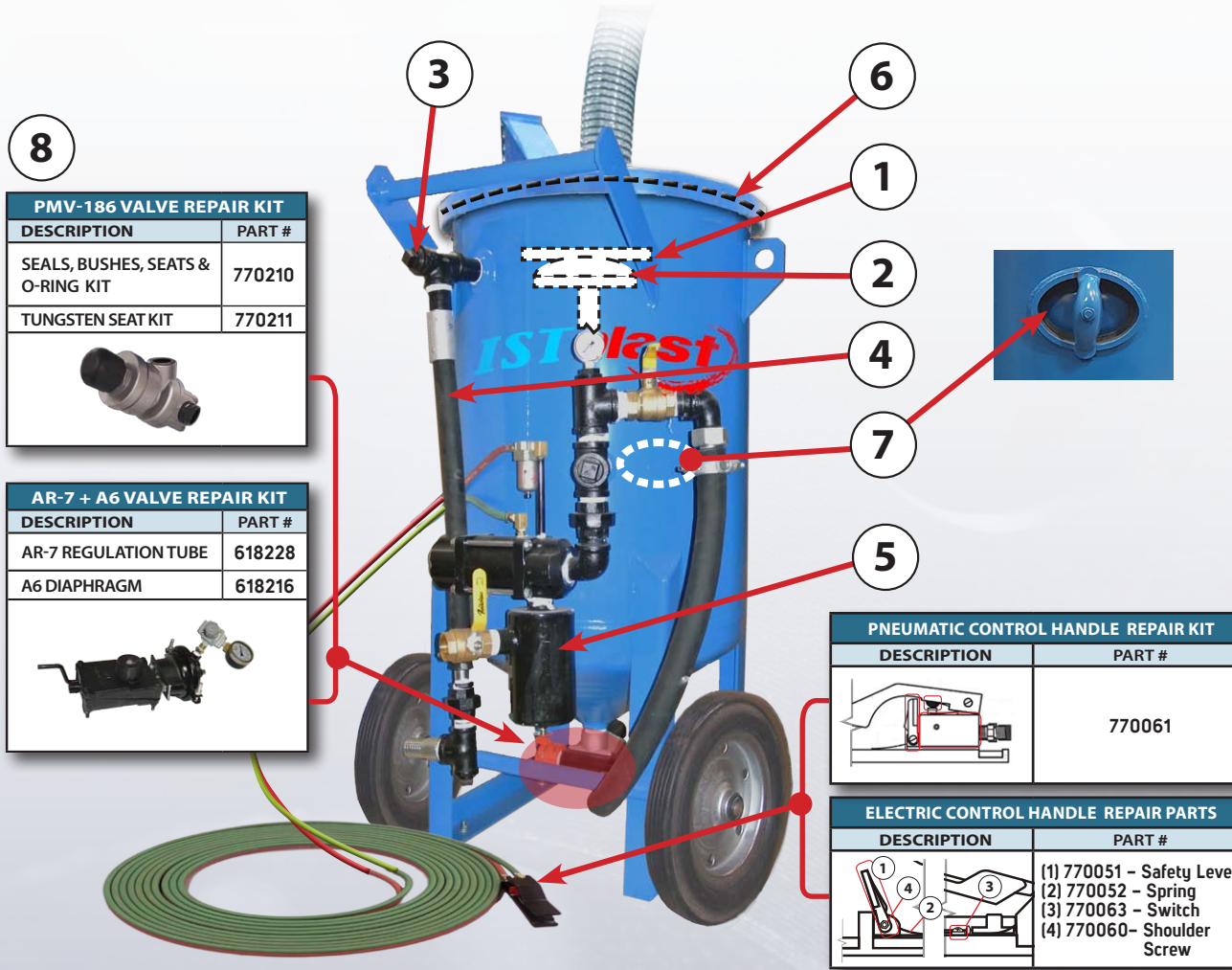


PRESSURE VESSELS - PREVENTIVE MAINTENANCE SCHEDULE

ABRASIVE BLAST ROOM PRESSURE VESSEL



PMV-186 VALVE REPAIR KIT	
DESCRIPTION	PART #
SEALS, BUSHES, SEATS & O-RING KIT	770210
TUNGSTEN SEAT KIT	770211

AR-7 + A6 VALVE REPAIR KIT	
DESCRIPTION	PART #
AR-7 REGULATION TUBE	618228
A6 DIAPHRAGM	618216

PNEUMATIC CONTROL HANDLE REPAIR KIT	
DESCRIPTION	PART #
	770061

ELECTRIC CONTROL HANDLE REPAIR PARTS	
DESCRIPTION	PART #
	(1) 770051 - Safety Level (2) 770052 - Spring (3) 770063 - Switch (4) 770060 - Shoulder Screw

Note : Refer to owner's manual for complete part list of the pressure vessel. Address maintenance procedure to any air leaks occurring in between the schedule maintenance.

MONTHLY

- Empty water separator [#5]

6 MONTHS

- Verify the inside the plug [#3]
- Verify the depressurizing hose at pinch point [#4]
- Verify the plunger for excessive wear and air leaks when the vessel is pressurized [#2]
- Verify the O-Ring for excessive wear and air leaks when the vessel is pressurized [#1]
- Verify the AR-7 regulation tube and the A6 diaphragm or the PMV-186 parts [#8]

12 MONTHS

- Verify integrity of the cover sealing gasket [#6]
- Verify integrity of the trap sealing gasket [#7]

RECOMMENDED SPARE PARTS

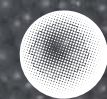
#	DESCRIPTION	PART #
1	5" Plunger	610044
2	O-Ring (6.5 cu.ft.)	740100
	O-Ring (10 cu.ft.)	740104
3	Plumbing plug 1 1/4"	630844
4	3/4" SBH hose	606003
6	Cover seal	-/-
7	Access door gasket	740101



ISTblast is a registered trademark of International Surface Technologies

346 Allée du Golf
Saint-Eustache (Québec)
J7R 0M8 Canada

T : 1 877 629-8202
F : 450 963-5122
info@istsurface.com



International Surface Technologies
istsurface.com