

International Surface Technologies

INNOVATION AND LEADING TECHNOLOGY

OPTION OIL COOLING - CONNECTING PROCEDURE

1 - Oil pipes connection between the recycler and the oil cooler



Slip the 2 oil flexibles **[A]** and **[B]** through the openings **[C]** and connect them to Rotex valves as shown. Tighten firmly and place the insulation conducts **[I]** around the flexibles and through the grommets as shown on **Fig. A**.

<u>NB:</u> Remember to fill oil in the white nylon hose [D] to avoid air bubbles in the circuit. Since the 2 hoses [A] and [B] are empty when connecting you will certainly need to add oil to obtain the required level. (see filling procedure)

2 - Hose connections between the recycler and the oil cooler (At rear)



- 1. Insert the blue poly hose ½"[E] in the push-in [E1] and [E2]
- 2. Insert the blue poly hose ¼"[F] in the push-in [F1] and [F2]
- 3. Attach hoses and power cable as shown to the recycler (clips)
- 4. Connect the white nylon hose **[D]** from the recycler to the oil cooler as shown on **Fig. B**

3 - Electrical cable connexion

3.1 - Completely unscrew the connector and pass the wires of the power cable as shown **fig.1**

3.2 - Put blue compound around the wires and screw part **[P1]** and screw part **[P2]** over.

3.3 - Unscrew the electrical box cover **[F4]** and insert wires through **F3** as shown **Fig. 3.** Connect the wires in the electrical box with connectors as shown below, then firmly screw the cover.





ISTpure is a registered trademark of International Surface Technologies 346 Allée du Golf St-Eustache, Quebec J7R 0M8 Canada T:1877629-8202 F: 450963-5122 info@istsurface.com



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