

PREVENTIVE MAINTENANCE **SCHEDULE**



DAILY MAINTENANCE & OPERATION								
Α	Ensure the clean solvent tank is empty.	Е	Keep the surface of the unit clean.					
В	Remove the plastic bag and ensure the bottom of the boiler is clean.	F	F Review and replace illegible or damaged stickers.					
	Remove any contaminants from the bottom of boiler.	\A/b	When the unit is full of used solvent: 1- Make sure the lip of the boiler is clean.					
С	Put a new plastic bag in the boiler and secure with the ring*	1-						
D	Fill up the unit with used solvent to a level of 2" below the retaining ring.	2- Verify the cover seal is in good shape and clean. 3- Close the lid. 4- Press the start button. 5- Verify that the oil breather vent (E/I) is not plugged up						
WEEKLY MAINTENANCE								

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G	Ensure that the condenser fins are clean and use an air blow gun if necessary.	Н	Check that the cover seal is in good shape and replace if necessary.				
		J	Check the oil level in the overflow tank is at 1" (at a minimum) with a dipstick.				

RECOMMENDED SPARE PARTS									
#	Description	Part number	#	Description	30/30V PN	60/60V PN			
1	Replacement bags (25 bags)	300004	2	Orange cover seal	304018	304023			
	Replacement bags (100 bags) (SR30)	300006		Black cover seal	304027	304024			
	Replacement bags (100 bags) (SR60)	300019	3	Oil 2.5 gal / 10 L	330067				

^{*} Ensure to fold the protruding portion of the bag inwards so as not to cover any of the spouts.



