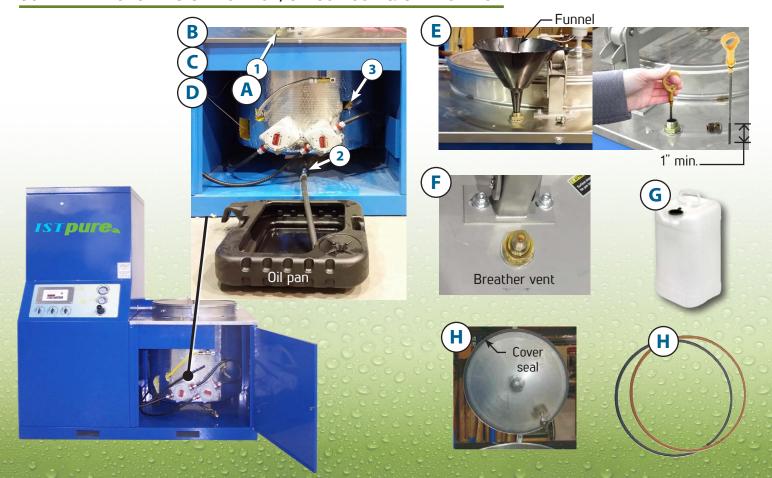


SOLVENT RECYCLERS SR120-120V, SR180-180V & SR 240-240V



STEPS FOR OIL CHANGE PROCEDURE			
Α	Remove the breather vent #1 and remove the ball valve #2 plug and open the purging valve #2.		
В	Connect a piece of pipe to the ball valve #2, place an empty oil pan below and open the valve to purge the used oil.		
С	When empty, close the ball valve #2), remove the container and screw back the plug on the ball valve #2).		
D	Remove the plug and open the ball valve #3.		
E	Insert a funnel in breather vent hole #1 and pour new thermic oil until full. Oil level must be around 1" in the overflow tank. Verify with a dipstick.		
F	Close the ball valve and screw back the plug $\#3$, and the breather vent $\#1$.		
G	Keep filling the unit until it is full. and screw back the plug. The oil level should be approximately 1" in the overflow tank. Verify with a gauge		
Н	Screw back the breather vent #1.		
Change the oil every 2000 hours of work or once a year whichever comes first. (Recommended)			
Description		Part number	
Oil 5 gal / 20 L (need 3 for oil change) 330068		330068	
	Orange cover seal 304020		
	Black cover seal 304025		



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