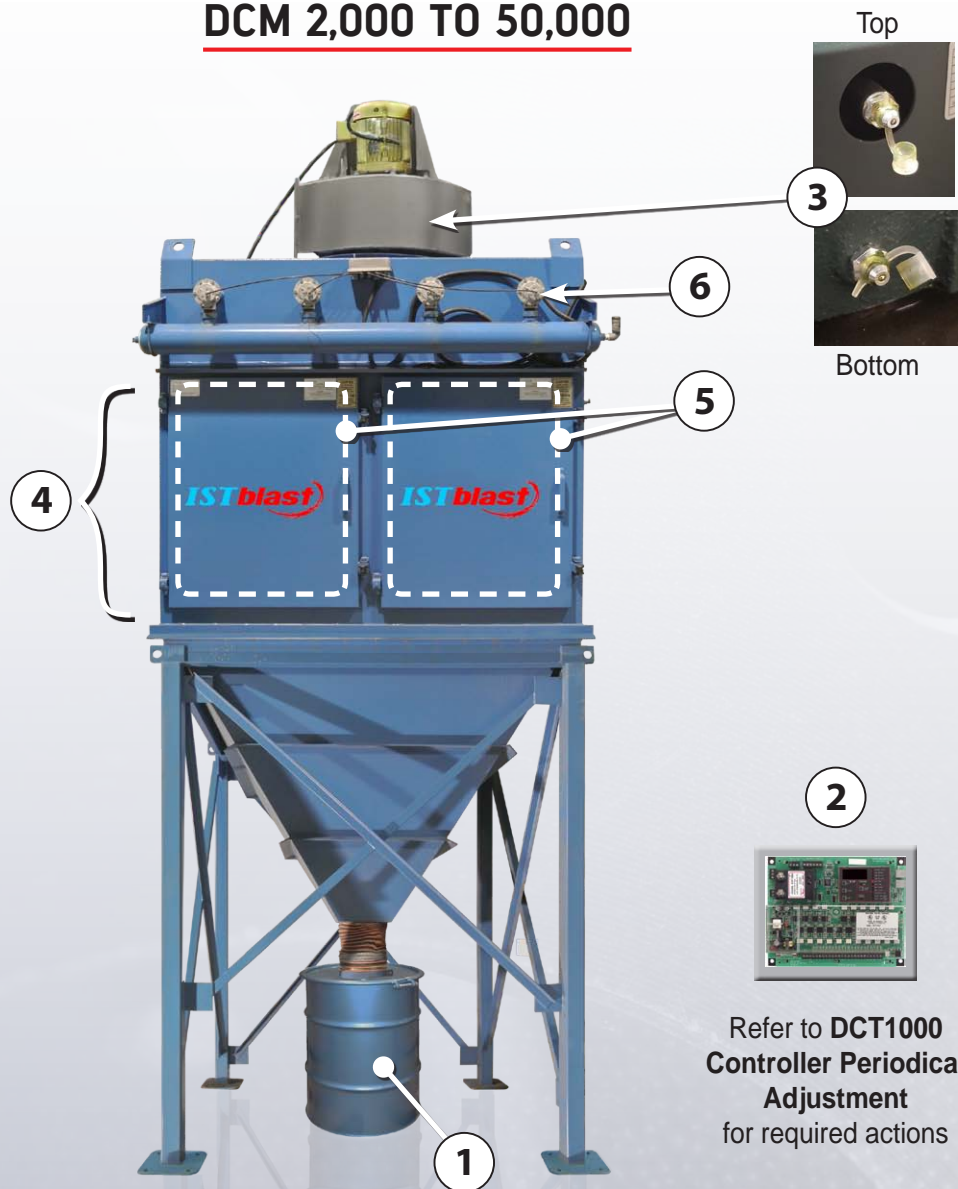


# DUST COLLECTOR PREVENTIVE MAINTENANCE SCHEDULE

**DCM 2,000 TO 50,000**



## DAILY MAINTENANCE & OPERATION

**Recuperation drum ①** : Check level every day and empty if needed

## WEEKLY MAINTENANCE

**Cartridges**: Check for alarm signal and adjust value displayed on the DCT1000 control panel ②  
Replace cartridges as needed ④

## MONTHLY MAINTENANCE

**Ducting**: Check for leaks and wear, replace as needed  
**Pulse Cleaning System**: inspect Goyen Valves ⑥ , and replace or service as needed.

## BI-ANNUAL MAINTENANCE

**Motor ③**: Check motor bearings  
Refer to name plate for oil type and volume required

## REPLACE WHEN NEEDED (about every 3 years)

DESCRIPTION	PART Nb
Basic Cartridges ④ (each)	601307
Nanofiber Cartridges ④ (each)	601317
Door Seal ⑤ (1/2" x 1") (sold by foot)	618305
1 1/2" Goyen Valve Complete Assembly ⑥	601329
1 1/2" Goyen Valve Repair Kit ⑥	M-2192