



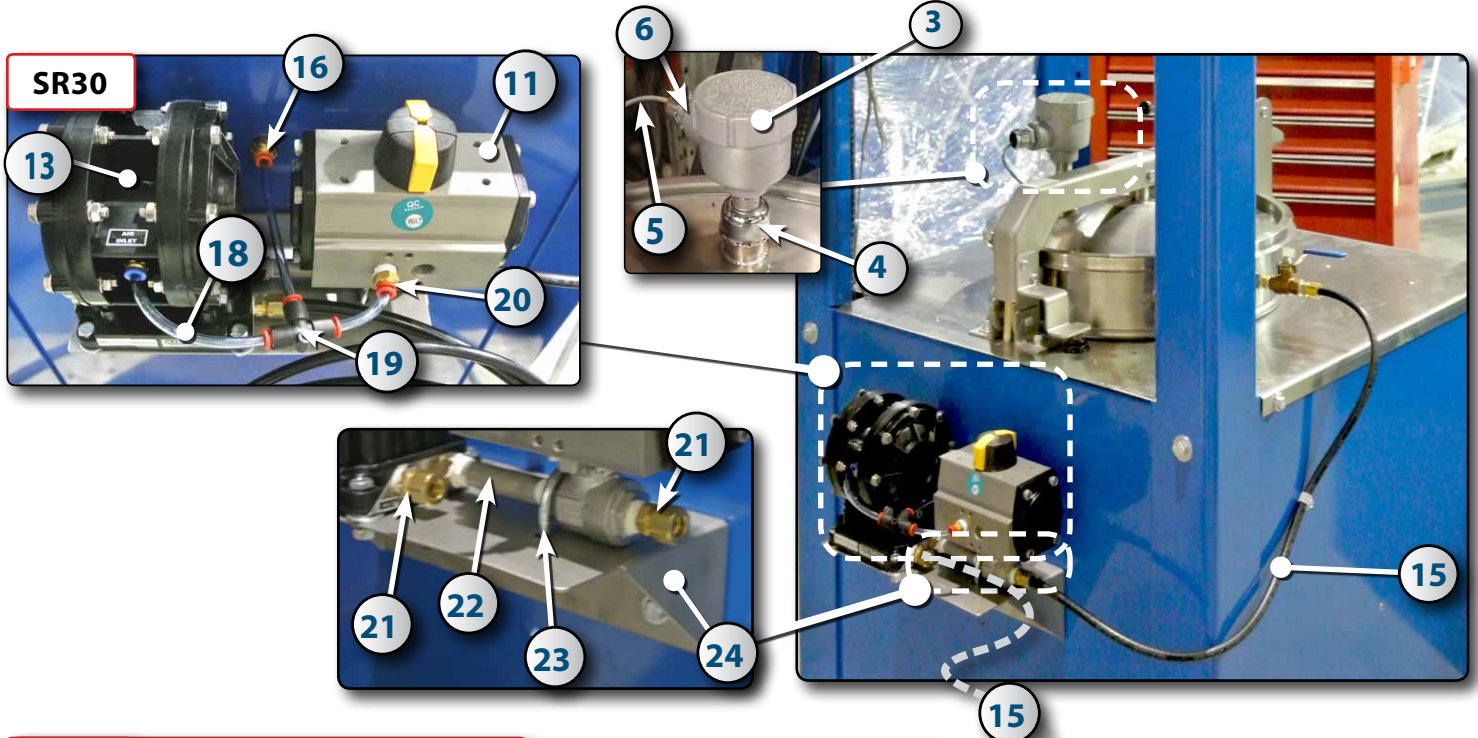
AUTO-FILL FOR SOLVENT RECYCLERS SR30-30V & 60-60V



INSTRUCTION MANUAL

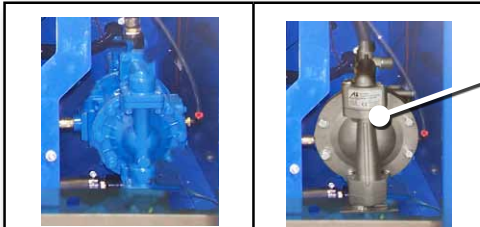


VALVE & PUMP SETS



SR60

If the serial number of your unit is lower than T1-91X2-0257, it is running on a pump that has been replaced since.

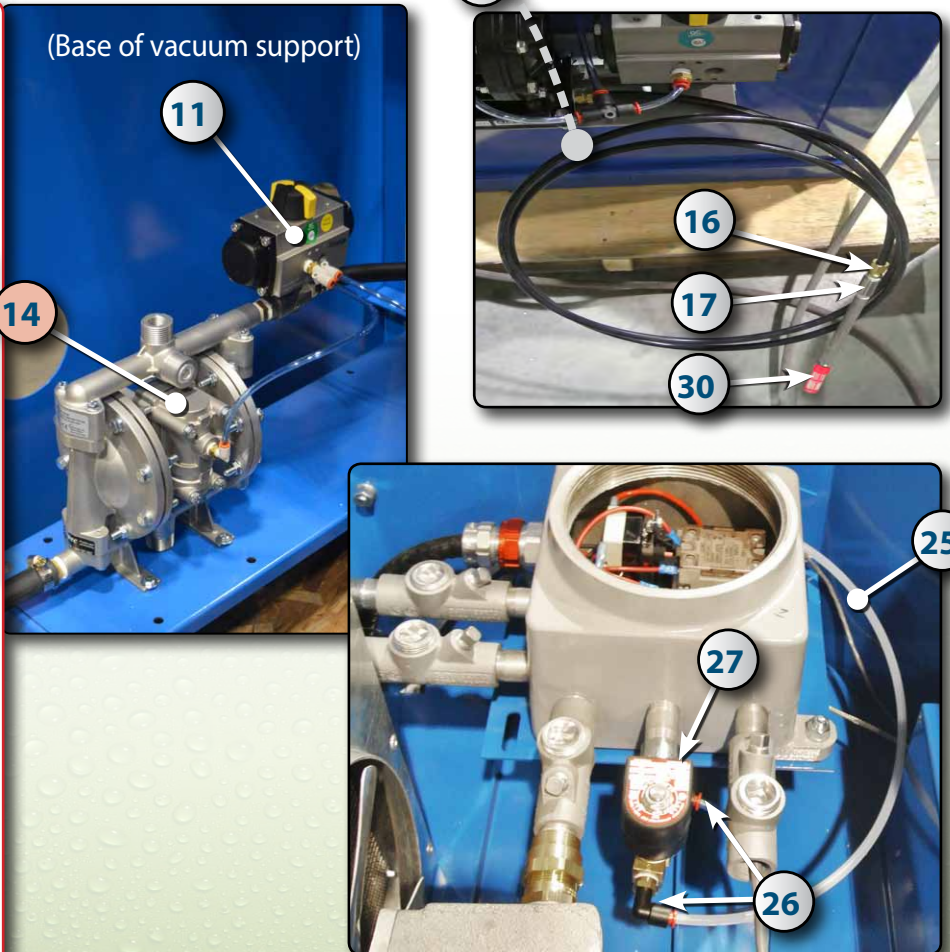


Old Pump	New pump
324598	324596

You will need a retrofit kit to accommodate the new pump.

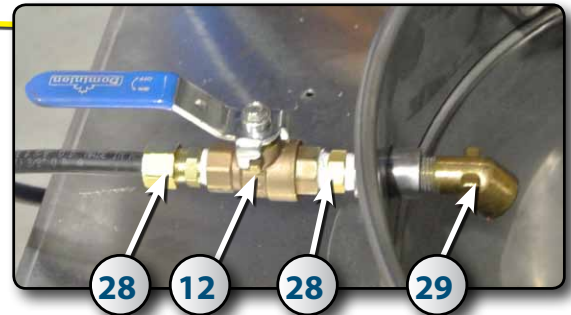
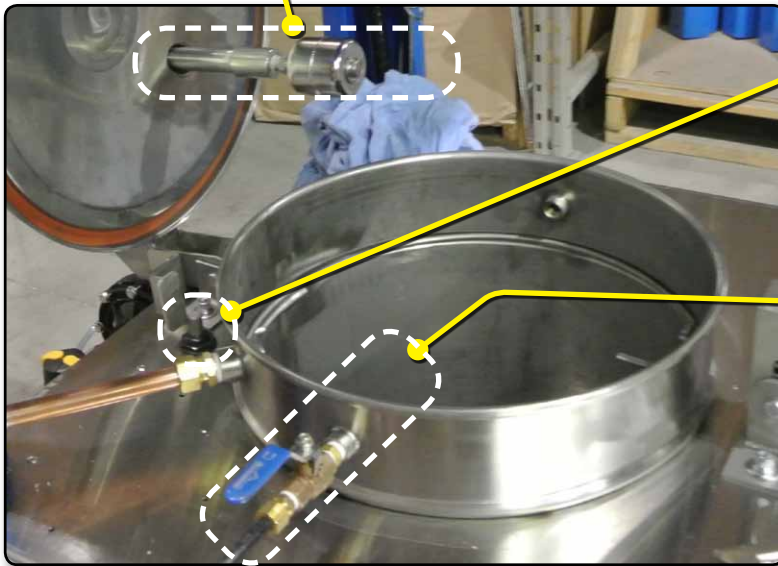
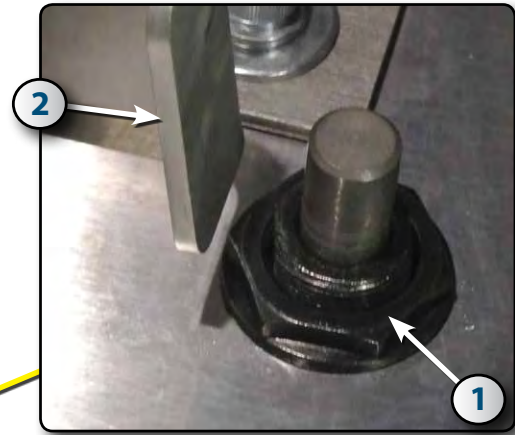
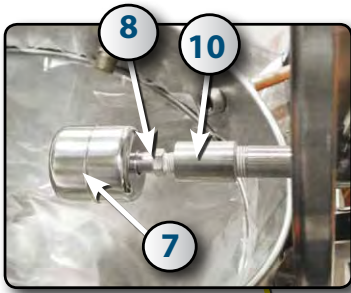
14A
Retrofit Kit
324592

(Base of vacuum support)





INTERIOR BOILER & DETAILS



ID	Part #	Description
1	314582	COVER SWITCH
2	NPN	SUPPORT
3	322006	JUNCTION BOX
4	919811	COUPLING
5	314066	COMMUNICATION CABLE
6	616740	CONNECTOR 2521
7	NPN	NIPPLE
8	323501	COUPLING
9	919810	LEVEL SWITCH
10	919812	REDUCTOR COUPLING
11	324532	AUTO-FILL VALVE
12	323006	1/4" BALL-VALVE
13	324543	ECO PUMP (SR30 ONLY)
14	324596	PUMP (SR60 ONLY)
14A	324592	RETROFIT KIT FOR NEW PUMP
15	324514	3/8" BLACK NYLON HOSE

ID	Part #	Description
16	323166	3/8" PL FITTING
17	325501	1/4" S/S FITTING
18	324571	1/4" BLUE HOSE
19	324584	"T" PUSH-IN FITTING
20	324570	1/4" @ 1/8" PUSH-IN V
21	323130	ADAPTOR
22	323508	1/4" X 3" NIPPLE
23	624308	1/4" X 1 1/8" "U" BOLT C/W BOLTS & NUTS
24	NPN	SUPPORT PLATE
25	606101	1/4" PVC NYLON HOSE
26	324560	1/4" - 90° PUSH-IN FITTING
27	324003	SOLENOID VALVE
28	323130	COMPRESSION CONNECTOR 3/8" X 1/4"
29	323190	SPOUT : 1/4" PL 45° MF ELBOW
30	324624	FILTER SUCTION STRAINER



ABOUT THE COMPANY

WHO WE ARE

IST is a leading industrial manufacturer of standard and custom engineered equipment for the surface treatment industry and the solvent recycling industry.

MISSION

IST is dedicated to being an innovative and trusted supplier in the conception, fabrication and distribution of surface treatment equipment and recycling equipment.

The products, technologies and industry expertise of IST are used in a wide range of manufacturing and industrial applications, including but not limited to :

- General Manufacturing
- Industrial Equipment
- Metal forming
- Aerospace and Aviation
- Rail and Transit
- Marine
- Automotive
- Petroleum
- Flexography (Labeling) & Lithography
- Wood finishing
- Power & Energy
- Pharmaceutical

