INDUSTRIAL ULTRASONIC CLEANING SYSTEMS THE NEXT GENERATION OF PARTS CLEANING TECHNOLOGY



International Surface Technologies

istsurface.com

MARKETS

- Aerospace & Aviation
- Automotive & Transportation
- Industrial Machines
- Medical Equipment
- Metal Finishing
- Printing & 3D Printing
- Specialty Cleaning
- Tools & Machining

KEY BENEFITS

Increases Productivity

- ✓ Reduces labor costs
- ✓ Hands-free cleaning
- Programmable controls for automated cleaning cycles

Precision Cleaning – Fast and effective

- ✓ Cleans a variety of parts and surfaces (metals, plastics, glass, rubber, and ceramics)
- ✓ Cleans hard to reach blind holes and cavities

Safe for Employees & Environmentally Friendly

- ✓ Replaces hazardous cleaning solvents
- ✓ Uses biodegradable soaps & hot water only

Equipment Variety – For all industry and cleaning needs

- \checkmark From table top to large-capacity units to accommodate casual or regular users and parts of any sizes
- ✓ Custom design available upon request
- Large range of detergents and cleaning solutions to address any applications

Introducing the new range of Ultrasonic Cleaners by ISTpure, a powerful and eco-friendly solution to clean and restore parts in a variety of shapes and sizes in minutes using tap water or specialty soaps.

Ultrasonic cleaning uses cavitation bubbles induced by highfrequency sound waves (usually between 20 and 400 kHz) to agitate a fluid. The agitation produces high forces on contaminants adhering to substrates causing them to remove from the surface and cavities.

You can count on ISTpure's ultrasonic cleaners to efficiently remove oil, grease, dust, and other hard-to-remove dirt and obtain cleaner parts with fewer efforts.

COMMON APPLICATIONS

- Disaster Recovery
- Industrial Manufacturing
- Industrial Parts Cleaning & Degreasing
- Light-Duty Vehicle & Heavy Equipment Mechanic
- Maintenance of Equipment & Tools
- Molds Cleaning
- Refurbishment & Repair Workshops
- Polishing & Metal Finishing

GENERAL BROCHURE

ISTPUTE INDUSTRIAL ULTRASONIC CLEANING SYSTEMS

TABLE TOP UNITS



TECHNICAL SPECIFICATIONS

	MODEL			
DESCRIPTION	UC 0907	UC 1208	UC 1911	UC 2012T3
Tank Capacity	1 gal	3 gal	9 gal	12 gal
Overall Dimensions (L x W x H with open lid)	24" x 13" x 18"	30" x 13" x 18"	43" x 18" x 16"	43" x 14" x 15"
Cleaning Tank Dim'S (L x W x D)	9″ x 7″ x 9″	12" x 8" x 9"	19" x 11" x 10"	12" x 7" x 11"
Ultrasonic Power	400 W peak / 200 W average	600 W peak / 300 W average	1,200 W 600 W	/ peak / average
Heat Power	250 W	500 W	1,000 W	
Electrical Requirements	110 V / 5 A / 1 Φ	110 V / 7 A / 1 Φ	110 V / 15 A / 1 Φ	110 V / 15 A / 1 Φ
Product No.	365000	365005	365010	365

OPTIONAL ACCESSORIES

Full Length Basket	365500	365501	365502	
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INDUSTRIAL ULTRASONIC CLEANING SYSTEMS

ALL APPLICATIONS CLEANING STATIONS



TECHNICAL SPECIFICATIONS

	MODEL				
DESCRIPTION	UC 2013	UC 2013D	UC 2013D2	UC 2013DT3	UC 3216
Tank Capacity	16 gal	23 gal	2 x 23 gal	3 x 23 gal	31 gal
Overall Dimensions (L x W x H with open lid)	48″ x 25″ x 36″	52″ x 30″ x 36″	104″ x 30″ x 36″	89" x 29" x 42"	70″ x 27″ x 36″
Cleaning Tank Dim's (L X W X D)	20" x 13" x 14" 3			32″ x 16″ x 14″	
Overflow Tank Dim's (L X W X D)	20" x 6" x 14" 16" x 8"			16″ x 8″ x 14″	
Ultrasonic Power				3,600 W peak / 1,800 W average	
Heat Power	800 W 1,000 W 2,000 W			1,000 W	
Electrical Requirements	120 V / 15 A 120 V / 20 A 208-240 V 208-240 V 1 Φ 1 Φ 3 Φ 1 or 3 Φ		-		
Product No.	365015	365016	365020		365025

OPTIONAL ACCESSORIES

Half Basket	N/A		 365505
Full Length Basket	365503	365504	 365506
Full Length Rack	365510		 365511

IST DUTC INDUSTRIAL ULTRASONIC CLEANING SYSTEMS

LARGE INDUSTRIAL CLEANERS



UC 3624/4230

UC 3624LT/UC 4230LT

UC 6030LT

TECHNICAL SPECIFICATIONS

	MODEL				
DESCRIPTION	UC 3624	UC 3624LT	UC 4230	UC 4230LT	UC 6030LT
Tank Capacity	65 9	gal	120	gal	240 gal
Overall Dim's (L x W x H with open lid)	50″ x 40″ x 40″ (add 18″ with drain shelf	62" x 45" x 69" (add 18" with drain shelf	56" x 40" x 36" (add 24" with drain shelf)	68" x 56" x 75" (add 24" with drain shelf)	92,5" x 57" x 99"
Cleaning Tank Dim's (LxWxD)	36″ x 24	" x 14"	42" x 30" x 18"		60" x 30" x 26"
Overflow Tank Dim's (L X W X D)	36″ x 6″ x 14″		42″ x 6″ x 18″		Lift table: 53,5" x 25" x 23"
Ultrasonic Power	7,200 W peak / 3,600 W average		10,800 V 5,400 W	V peak / average	14,400 W peak / 7,200 W average
Heat Power	4,000 W			6,000 W (2x3,000 W)	12,000 W (2 X 6,000 W heating elements)
Electrical Req.	208-240V / 1 or 3 Φ		208-24	10V / 3 Φ	
Product Nb.	365030		365035		365040

OPTIONAL ACCESSORIES

Half Basket	365507	365509	
Full Length Basket	365508	365520	N/A
Full Length Rack	365512	365513	
Basket/Rack	N/A	365515	365521
Hook on drain shelf	365514	N/A	N/A

ULTRASONIC CLEANER FEATURES & ACCESSORIES

Standard Features

- ✓ All polished stainless steel construction
- \checkmark Insulated tank for faster heat up & energy savings
- \checkmark Adjustable ultrasonic power with sweep function
- ✓ Programmable controls for ultrasonic cleaning cycle (analog timer on UC 0907 and UC 1208)
- \checkmark Digital temperature controller
- ✓ One full lenght parts basket included*
- \checkmark 40 kHz dual bonded transducers
- \checkmark Leveling devices for temperature and cycle time
- \checkmark Easy operation and maintenance
- \checkmark Lid that form a drain shelf
- ✓ Warranty : 1 Year Parts & Labor

*Two full tank baskets supplied with UC 2013D2

Additional Features

- \checkmark 7-day programmable heat timer to fit your work schedule (starting on UC 2013)
- \checkmark Wheels with locking casters & leveling devices (starting on UC 2013)
- Built-in filtration system : dual cartridge with surface skimming and overflow tank (starting on UC 3624 and standard on UC 2013D/D2/DT3)
- \checkmark Lift table (available on UC 3624LT, UC 4230LT, and UC 6030LT only)
- ✓ Multi-Tank System available

Optional Accessories

- ✓ Plasticoat Plastic Basket Coating (365516)
- ✓ Custom Compartments (365517)
- \checkmark Oil skimmer with stainless steel belt kit (365518)
- ✓ Stainless steel belt replacement (365519)
- ✓ Gloves







CLEANING SOLUTION

IST range of cleaning solution provides efficient and economical chemicals for cleaning and degreasing various parts in ultrasonic cleaners, heated immersive tanks, agitation tanks, and manual or automated parts washers.

PRODUCT	DESCRIPTION	ТҮРЕ
IST-Clean 1600	All-Purpose Multi-Metal Cleaner/Degreaser	Liquid / Alkaline
IST-Clean 1875	Heavy-Duty Cleaner/Degreaser for Ferrous Metals	Powder / Alkaline



CUSTOM SOLUTIONS



IST works with major chemical producers to supply special formula that can address specific applications. Our range includes Eco-Friendly Solutions, Light-Duty Cleaners for precious metals, Acide-Based Rust Removers, Surfactants, Emulsifiers, Paint Strippers and Corrosion Inhibitors

CLEANING SOLUTION TEST KIT



Our test kits allow to extend the service life of your cleaning solution and reduces the consumption of detergent and the production of wastewater.

Simply test a sample of your cleaning solution and adjust accordingly to obtain desired concentration..

CLEANING SOLUTIONS DATA SHEET

Product	IST-Clean 1600 All-Purpose Multi-Metal Cleaner/Degreaser	
Description	IST-Clean 1600 is a multi-metal cleaner / degreaser designed for industrial cleaning processes by immersion. This product is also recommended for trucks and heavy machinery cleaning, surface cleaning and machined parts. It contains a surfactant and emulsifier degreaser offering increased efficiency with oily dirt, grease, machining fluids and protective films. It also contains a corrosion inhibitor for ferrous and non-ferrous metals.	
Applications	Efficient to remove oily residues, greases and cooked greases, carbon or other types of dirt on various ferrous and non-ferrous metals in immersion, ultrasounds, agitation or spray cleaning applications.	
Safe On	Aluminum, Magnesium, Zinc, Copper, Brass, Zirconium, Titanium, Steel & Other Ferrous Metals.	
Not Recommended For	Precious Metals, Galvanized Steel.	
Instructions	 Mix IST-Clean 1600 with heated water and expose parts to solution for few minutes up-to one hour at the time. If the part is painted, add small quantity of IST-Fix 8800 Paint Stripper (5% - 10%) to accelerate paint removal. No rinsing needed. <u>Recommended Soap / Water Ratio:</u> Light-Duty and Spray Cleaning Applications: 0.5% - 5% Heavy-duty Cleaning Applications: 10% - 20% Suggested water temperature: 140-160 °F 	

Product	IST-Clean 1875 Heavy-Duty Cleaner/Degreaser for Ferrous Metals
Description	IST-Clean 1875 is a granular alkaline degreaser, decarbonizer, rust and paint stripper for ferrous metals. It contains a granular mixture of alkalies, wetting agents, sequestrants, and activating agents.
Applications	This powerful solution can be used for heavy-duty application on ferrous metals only.
Safe On	Steel & Other Ferrous Metals, Zirconium, Titanium.
Not Recommended For	Aluminum, Magnesium, Zinc, Copper, Brass, Precious Metals, Galvanized Steel, Some Plastics & Polymers.
Instructions	Mix IST-Clean 1875 with heated or room-temperature water and expose parts to solution for few minutes up-to one hour at the time. Rinse thoroughly after cleaning process. A sustainable rinse in the middle of the cleaning cycle has also been proven efficient to accelerate cleaning and stripping operations. Follow cleaning and rinsing process with a suitable rust preventive process.
Instructions	Recommended Soap / Water Ratio:
	 Typical Degreasing, Decarbonizing and Paint Stripping Applications: 4% - 12% De-Rusting Applications: 15% - 20%
	Suggested water temperature: 180-220 °F



ABOUT THE COMPANY

WHO WE ARE

INNOVATION AND LEADING TECHNOLOGY

Jard and custom engineered equipment for the surface treatment industry and the solvent recycling industry. Founded in 1978, IST is a North American leader in solvent recycling systems, paint gun washers, industrial cleaning equipment and automated sandblasting systems. The company's success is based on its unwavering commission to technical excellence, world-class manufacturing and unparalleled customer service.

IST is dedicated to being an innovative and trusted supplier in the conception, fabrication and distribution of Woskingceleretunvershe equipment distribution and distribution and distribution of the conception technologies that set the guality standard in a wide range of cleaning and recycling solutions. ISTpure provides the success of gur mission relies on the following core values equipment for a wide range of industries for cleaning paint equipment including the automotive and industrial solvanovacioner saccarithat Qualitizes solvent usage and disposal.

ISTOUR & ongoing interstment in paint gun cleaning, solvent recycling, industrial cleaning and sandblasting systems will continue to provide innovative solutions to a diverse global market. Call today for product informeapironducts, eterclestologies and tradiustror expertise conjuster used in a wide range of manufacturing and industrial applications, including but not limited to :

INDUSTRIAL APPLICATIONS: General Manufacturing

- General Manufacturing Bus
- Auto Assemblial Equipment Fiberglass
- Body Shapal forming Flexography
- Aerospace and Aviation

Benefits of Owning a Solvent Recycler Include :

- Rail and Transit
- Significantly reduce waste.
- Major reduction in waste-related expense.

- Automotive
- Furniture
- General Metal
- Rail Car
- Truck
- Printing, ography (labelling) & Lithography
 - Wood finishing
 - Power & Energy
 - Major savings in reduced material purchases. Pharmaceutical Reduced fire & spill hazards.





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