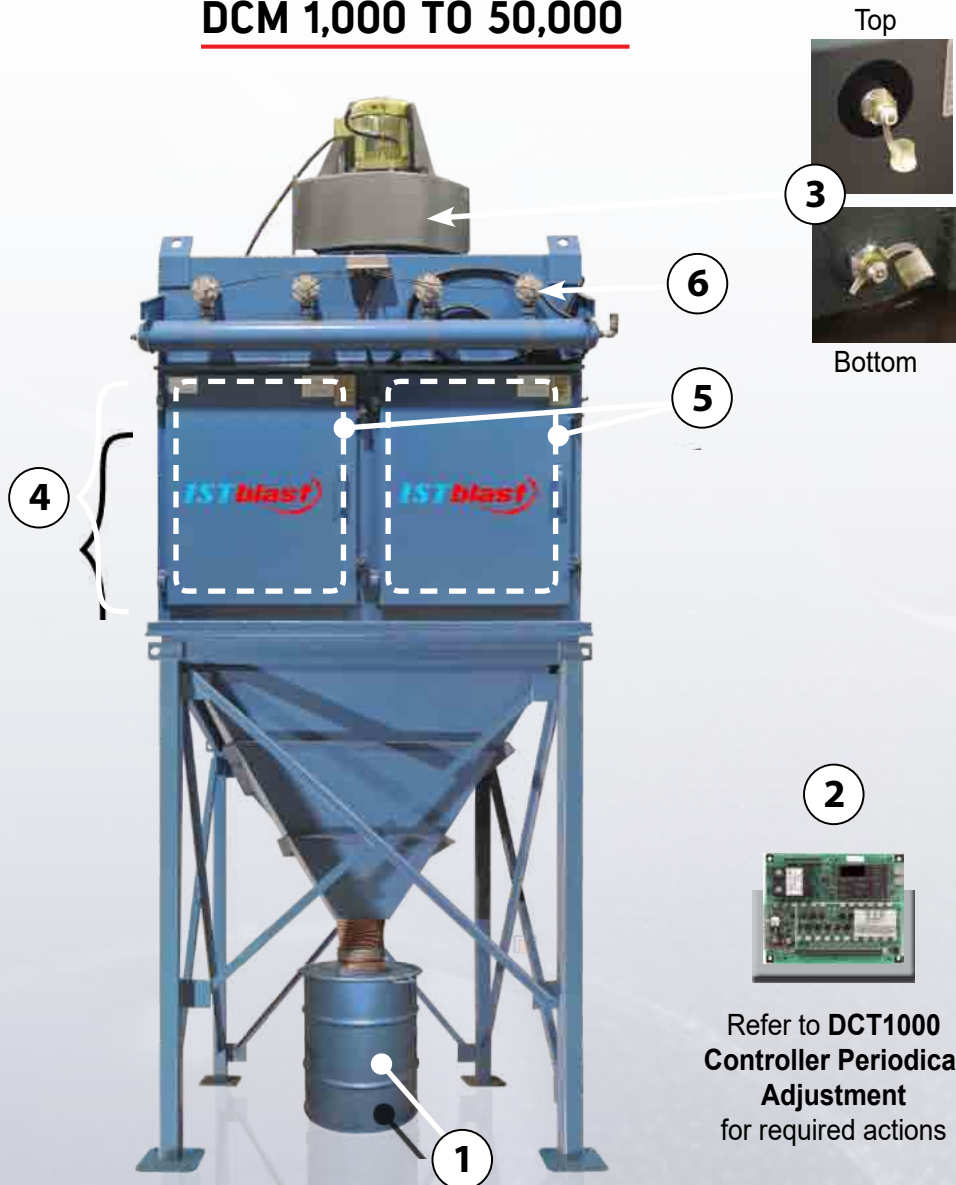


DUST COLLECTOR PREVENTIVE MAINTENANCE SCHEDULE

DCM 1,000 TO 50,000



Refer to **DCT1000**
Controller Periodical
Adjustment
for required actions

DAILY MAINTENANCE & OPERATION

Dust Collection Drum ① : Check level every day and empty if needed

WEEKLY MAINTENANCE

Cartridges: Check for alarm signal and adjust values displayed on the DCT1000 control panel ②
Replace cartridges as needed ④

MONTHLY MAINTENANCE

Ducting: Check for leaks and wear, replace as needed
Pulse Cleaning System: inspect Goyen Valves ⑥, and replace or service as needed

BI-ANNUAL MAINTENANCE

Motor ③: Check motor bearings
Refer to name plate for oil type and volume required

REPLACE WHEN NEEDED

(about every 3 years)

DESCRIPTION	PART Nb
Basic Cartridges ④ (each)	601307
Nanofiber Cartridges ④ (each)	601317
Door Seal ⑤ (1/2" x 1") (sold by foot)	618305
1 1/2" Goyen Valve Complete Assembly ⑥	601329
1 1/2" Goyen Valve Repair Kit ⑥	M-2192



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