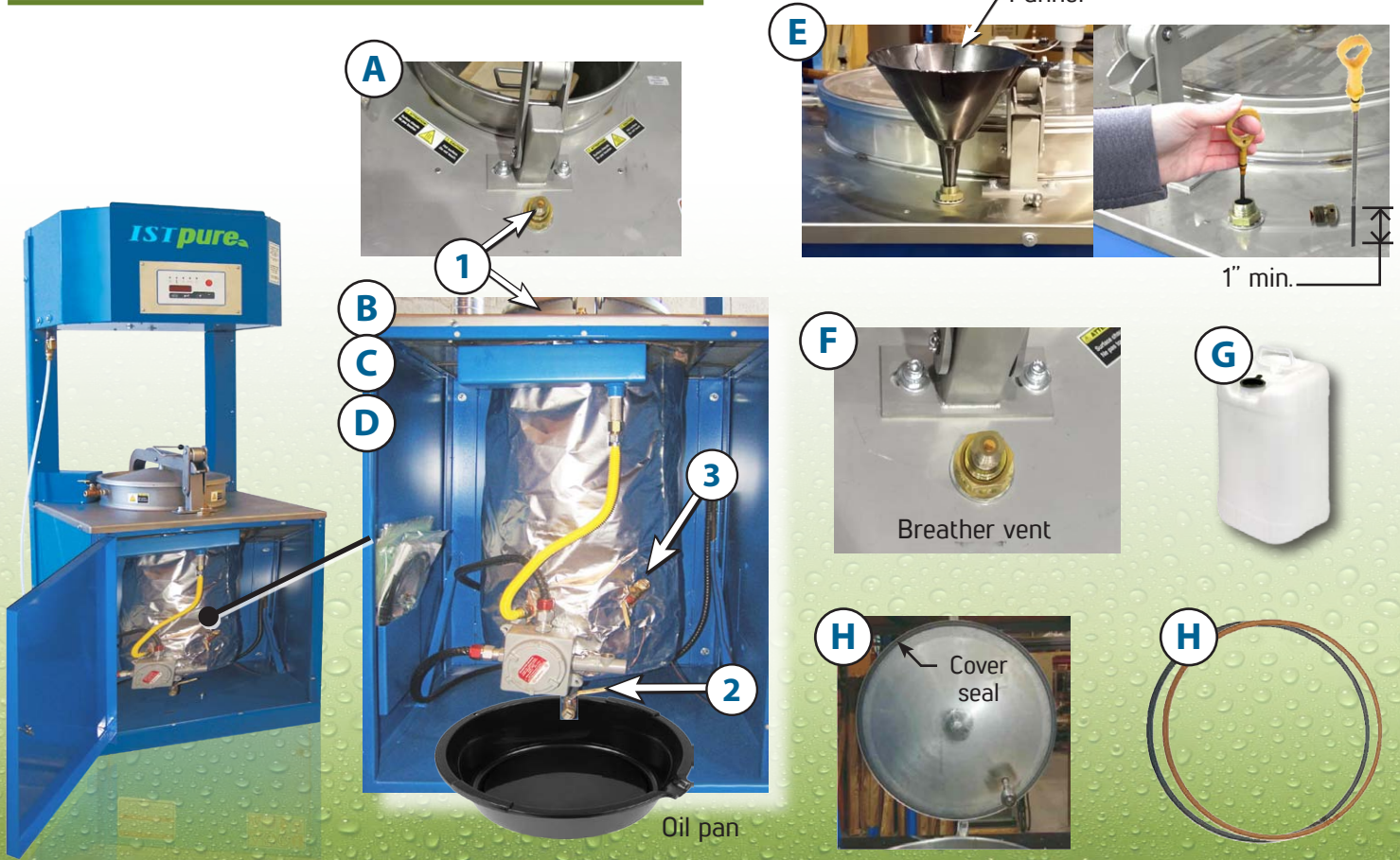


SOLVENT RECYCLER SR30 – 30V & SR60 – 60V



STEPS FOR OIL CHANGE PROCEDURE

A	Remove the breather vent #① and remove the plug of the ball valve #②.
B	Place an empty oil pan below the ball valve #② and open the ball valve to purge the used oil.
C	When empty, close the ball valve #②, remove the container and screw back the plug on the ball valve #②.
D	Remove the plug and open the ball valve #③.
E	Insert a funnel in breather vent hole #① and pour new thermic oil. When the ball valve #③ leaks, close it and screw back the plug. Continue to fill until the oil level reach 1" in the overflow tank. Verify with a dipstick.
F	Close the ball valve and screw back the plug.
G	Keep filling the unit until it is full. and screw back the plug. The oil level should be approximately 1" in the overflow tank. Verify with a gauge.
H	Screw back the breather vent #①.

Change the oil every 2,000 hours of work or once a year whichever comes first. (Recommended)

Description	SR30-30V	SR60-60V
Oil 2.5 gal / 10 L	330067	
Orange cover seal	304018	304023
Black cover seal		304024