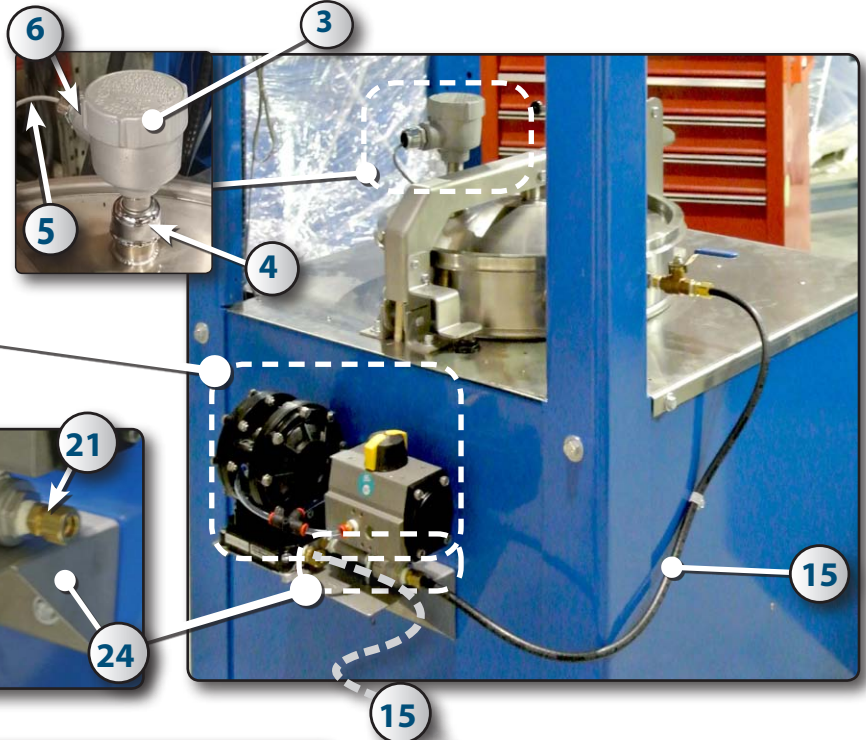
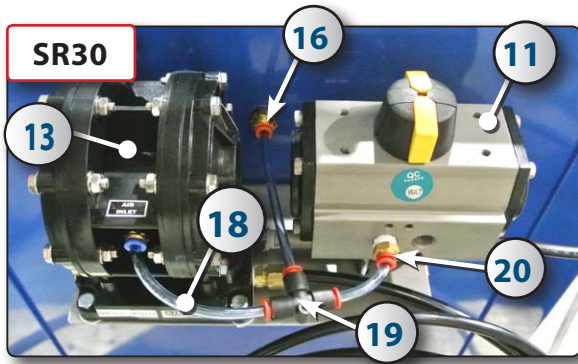


AUTO-FILL FOR SOLVENT RECYCLERS
SR30-30V & 60-60V





INSTRUCTION MANUAL

VALVE & PUMP SETS




SR60

If the serial number of your unit is lower than T1-91X2-0257, it is running on a pump that has been replaced since.

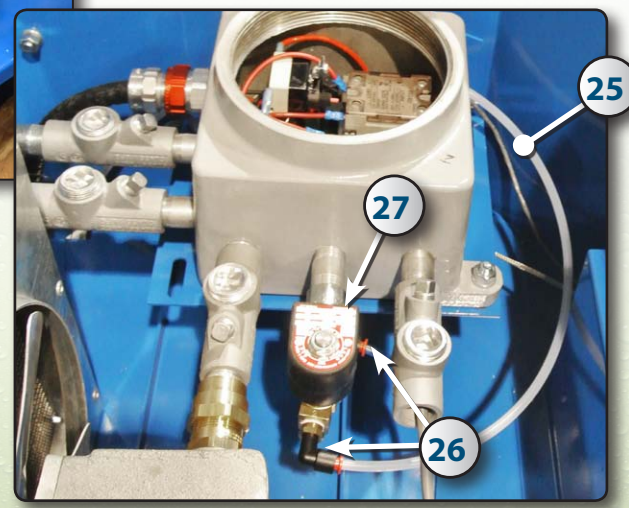
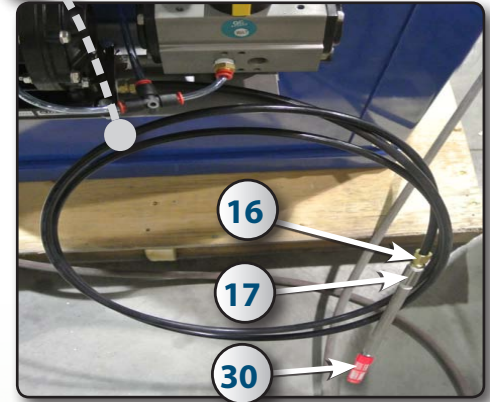
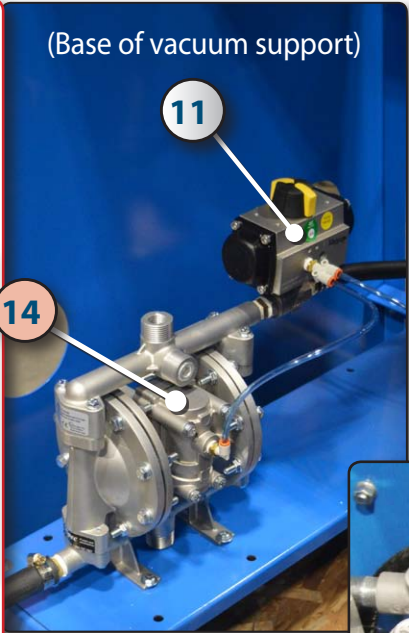
	
Old Pump 324598	New pump 324596

You will need a retrofit kit to accommodate the new pump.

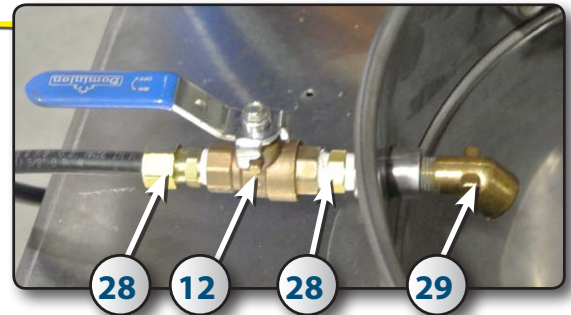
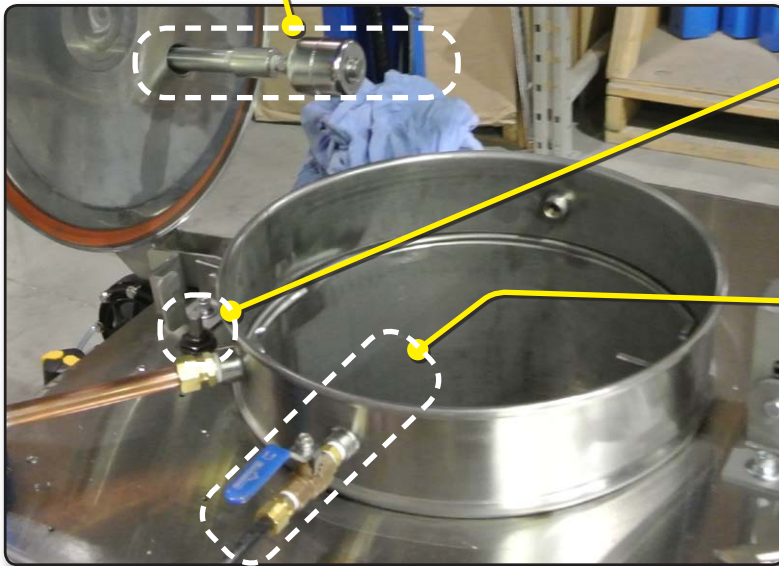
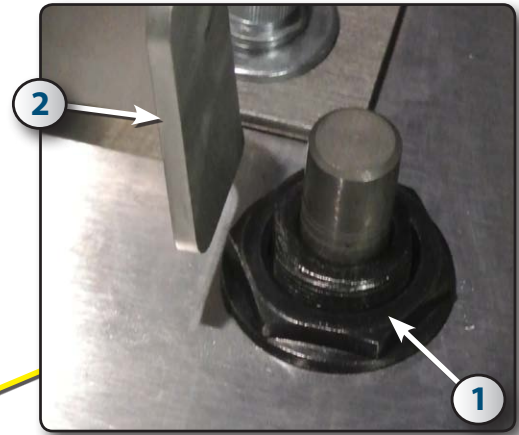
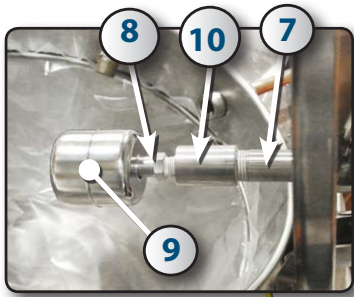
14A



Retrofit Kit 324592



INTERIOR BOILER & DETAILS



ID	Part #	Description
1	314582	COVER SWITCH
2	NPN	SUPPORT
3	322006	JUNCTION BOX
4	919811	COUPLING
5	314066	COMMUNICATION CABLE
6	616740	CONNECTOR 2521
7	NPN	NIPPLE
8	323501	COUPLING
9	919810	LEVEL SWITCH
10	919812	REDUCTOR COUPLING
11	324532	AUTO-FILL VALVE
12	323006	1/4" BALL-VALVE
13	324543	ECO PUMP (SR30 ONLY)
14	324596	PUMP (SR60 ONLY)
14A	324592	RETROFIT KIT FOR NEW PUMP
15	324514	3/8" BLACK NYLON HOSE

ID	Part #	Description
16	323166	3/8" PL FITTING
17	325501	1/4" S/S FITTING
18	324571	1/4" BLUE HOSE
19	324584	"T" PUSH-IN FITTING
20	324570	1/4" @ 1/8" PUSH-IN V
21	323130	ADAPTOR
22	323508	1/4" X 3" NIPPLE
23	624308	1/4" X 1 1/8" "U" BOLT C/W BOLTS & NUTS
24	NPN	SUPPORT PLATE
25	606101	1/4" PVC NYLON HOSE
26	324560	1/4" - 90° PUSH-IN FITTING
27	324003	SOLENOID VALVE
28	323130	COMPRESSION CONNECTOR 3/8" X 1/4"
29	323190	SPOUT : 1/4" PL 45° MF ELBOW
30	324624	FILTER SUCTION STRAINER

ABOUT THE COMPANY

WHO WE ARE

IST is a leading manufacturer of equipment for the surface treatment industry and the solvent recycling industry. Our extensive line of equipment includes batch units and automated machines designed to achieve the highest manufacturing standards.

MISSION

IST works tightly with their customers to transform industrial processes to improve their quality, productivity, and environmental footprint.

OUR SERVICES

- Custom Design & Fabrication
- Installation & Startup
- Preventative Maintenance Program
- Private Labels
- Testing Lab
- 24/7 Technical Support

INDUSTRIES WE SERVE

- Aerospace & Aviation
- Aluminium Smelters
- Automotive
- Construction & Civil Engineering
- Flexography (labelling) & Lithography
- Foundry & Forge
- General Manufacturing
- Military
- Power & Energy
- Rail & Mass Transit
- Shipyards
- Wood finishing

